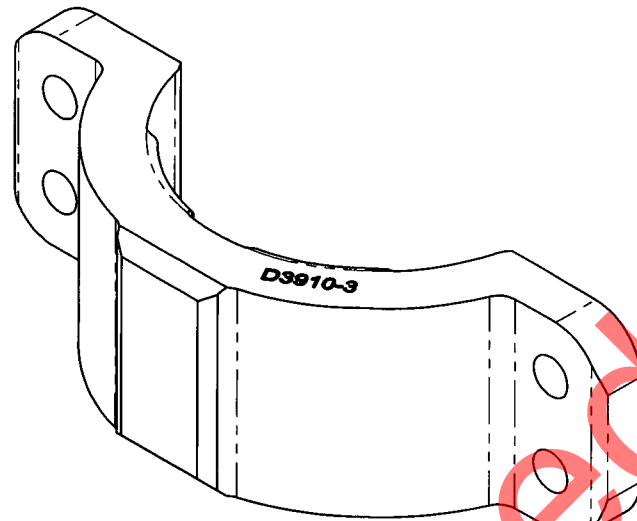
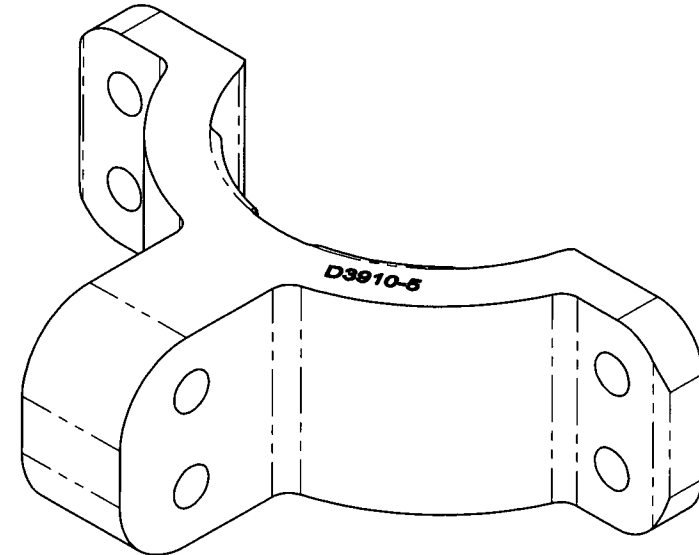


D3910-1 X-TUBE LUG



D3910-3 X-TUBE LUG



D3910-5 X-TUBE LUG

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2013-09-23

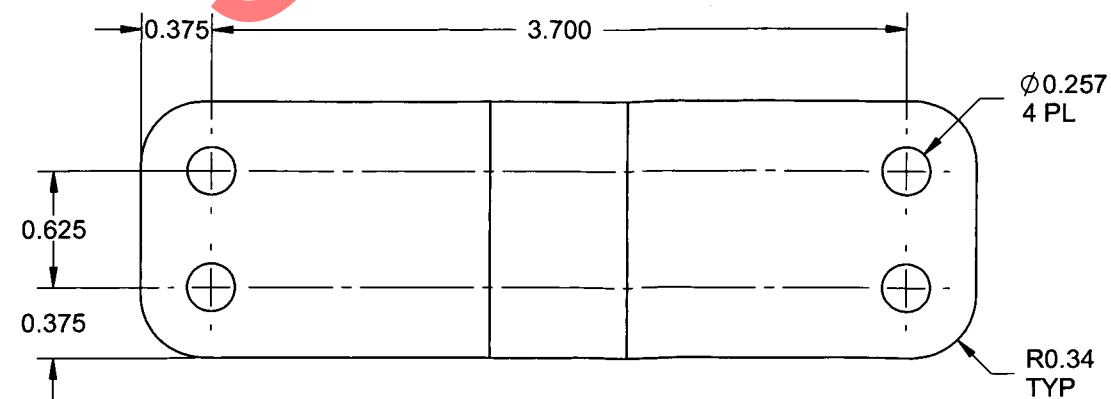
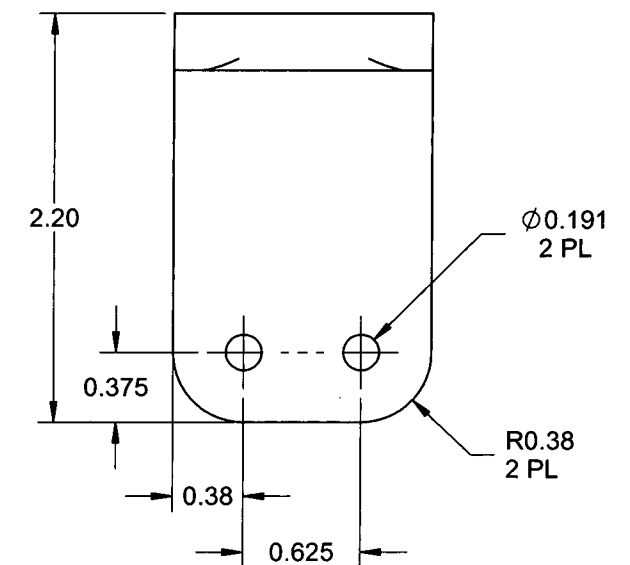
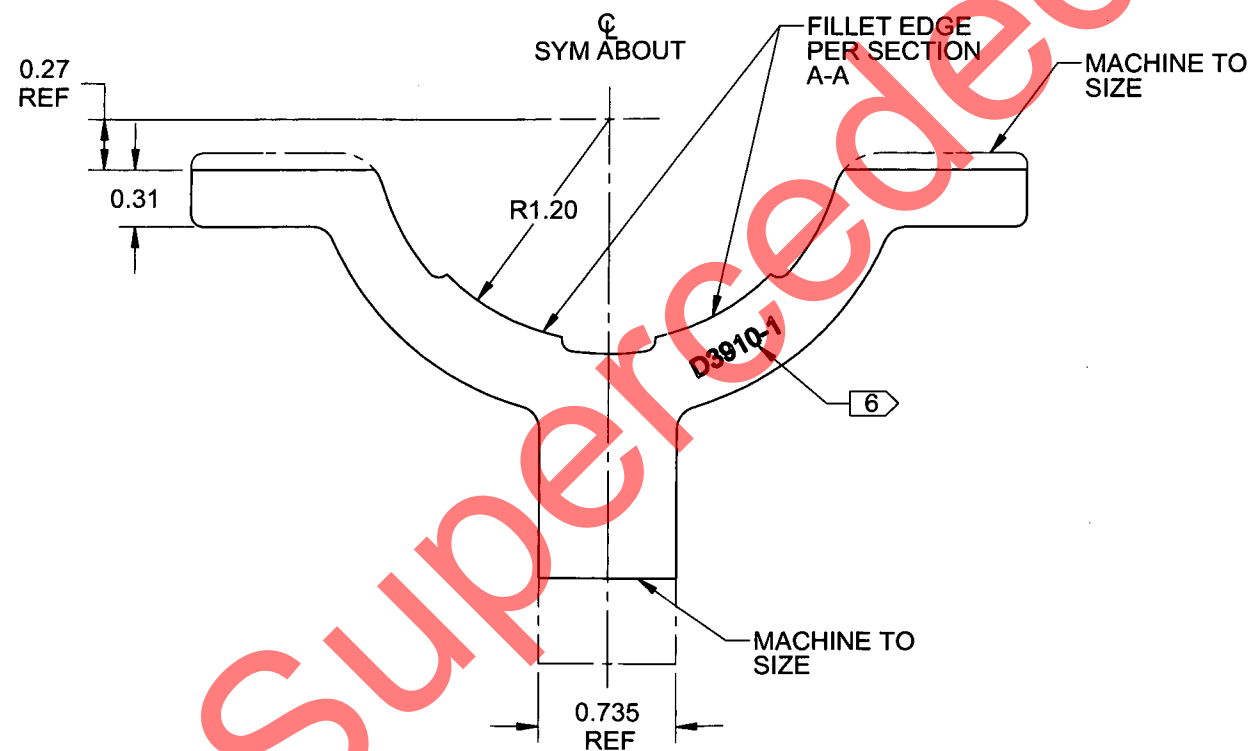
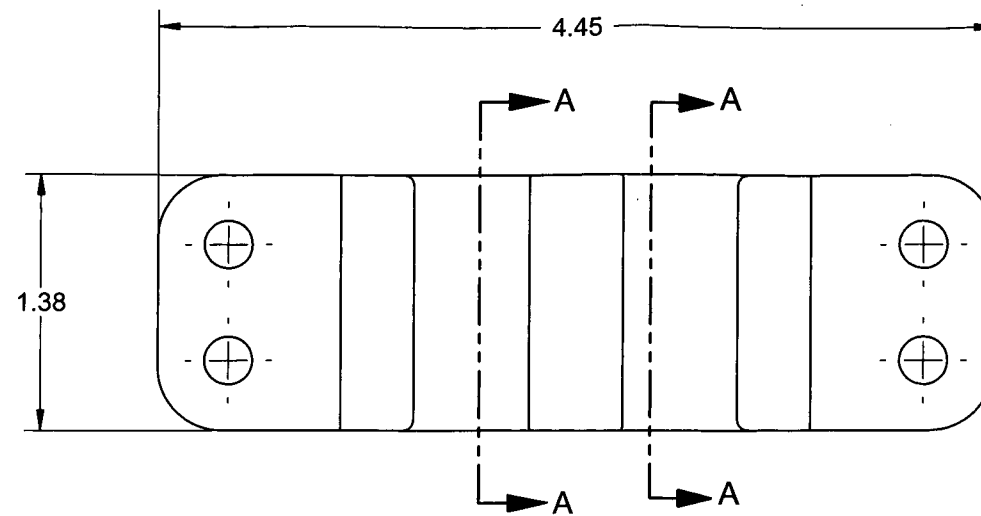
- NOTES:
- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH A TOOL TIP RADIUS OF 0.015 ± 0.005
 - 7) WEIGHT -1: 0.32 lbs
-3: 0.25 lbs
-5: 0.36 lbs

D	CHANGED FASTENER HOLES IN -5 FOR 1/4" HARDWARE. REASON: EASE OF INSTALLATION.	AJS	13.08.14
C	ADD -5.	AJS	13.08.08
B	$\phi 0.257$ HOLES: 4 PL WAS 2 PL (A3-2) & (A3-3); R0.34 FILLET WAS R0.50 (A3-2) & (A3-3). REASON: SEE TR-D350-607-2	JPH	10.03.16
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	2/1	D3910	SHEET 1 OF 4
APPROVED	1/10	TITLE	SCALE
DE APPR.	1/1	X-TUBE LUG (350)	NTS
DATE	13.08.14	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	






ROUND EDGE
R0.06 MIN - R0.10 MAX
2 PL

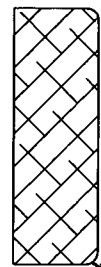
SECTION A-A



D3910-1 X-TUBE LUG

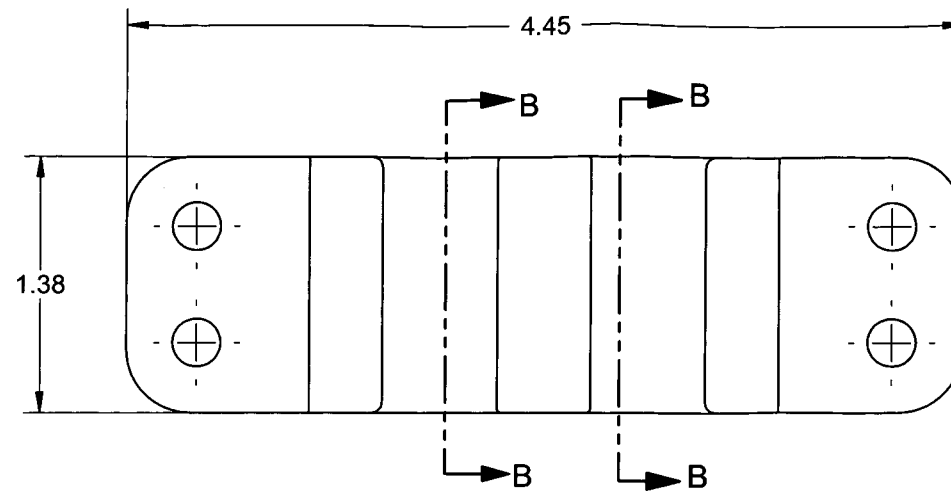
RELEASED
2013-09-23
MD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.		D3910	SHEET 2 OF 4
APPROVED		TITLE	SCALE
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ROUND EDGE
R0.06 MIN - 0.10 MAX
2 PL

SECTION B-B



0.27
REF

0.31

SYM ABOUT

R1.20

FILLET EDGE
PER SECTION
B-B

MACHINE TO
SIZE

D3910-3

6

MACHINE TO
SIZE

0.735
REF

0.375

3.700

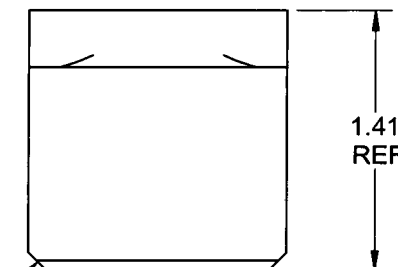
Ø0.257
4 PL

0.625

0.375

R0.34
TYP

D3910-3 X-TUBE LUG



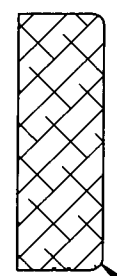
0.100 X 45° CMF
TYP

1.41
REF

RELEASED
2013-09-23

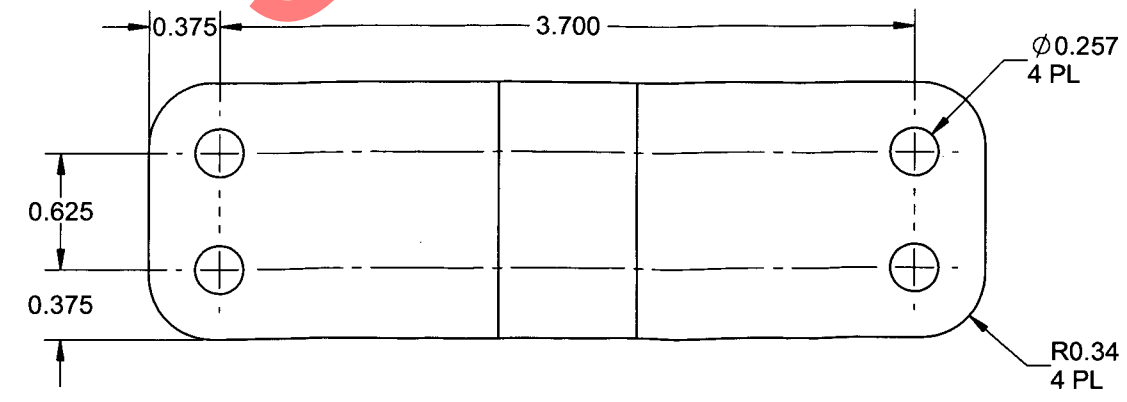
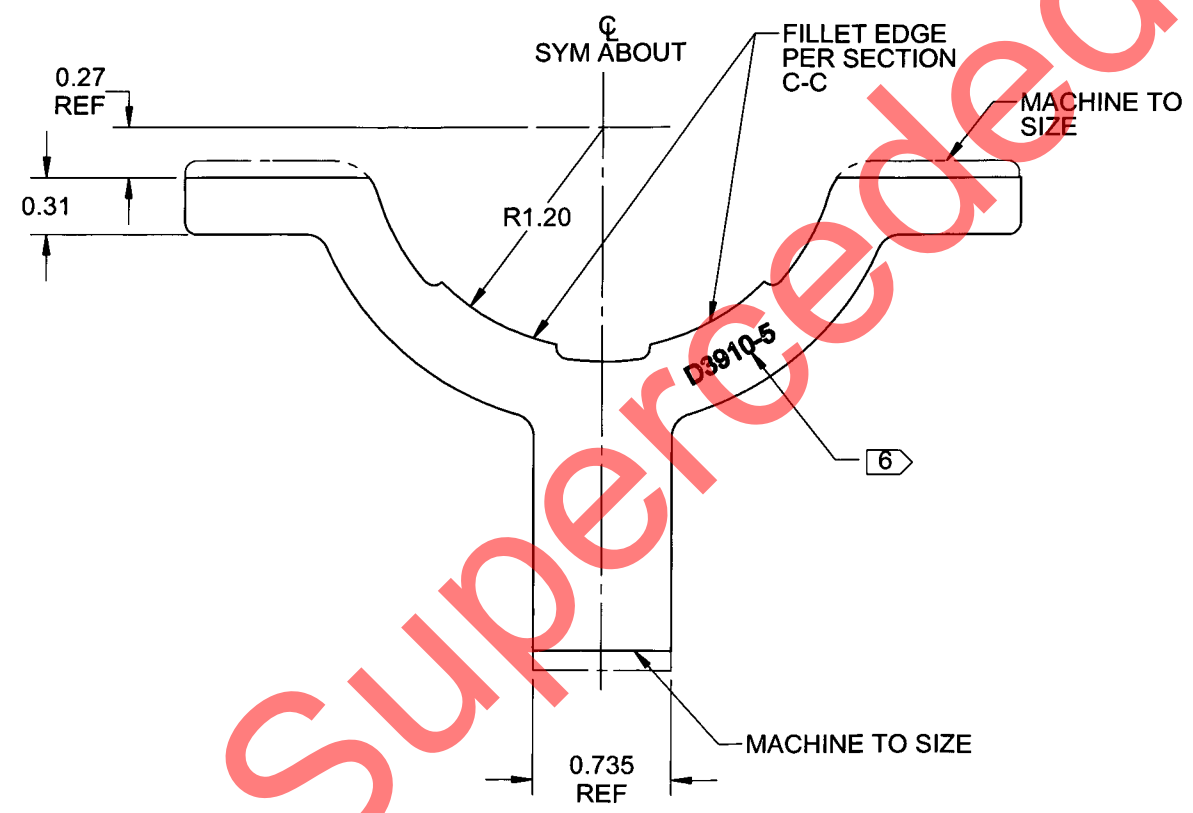
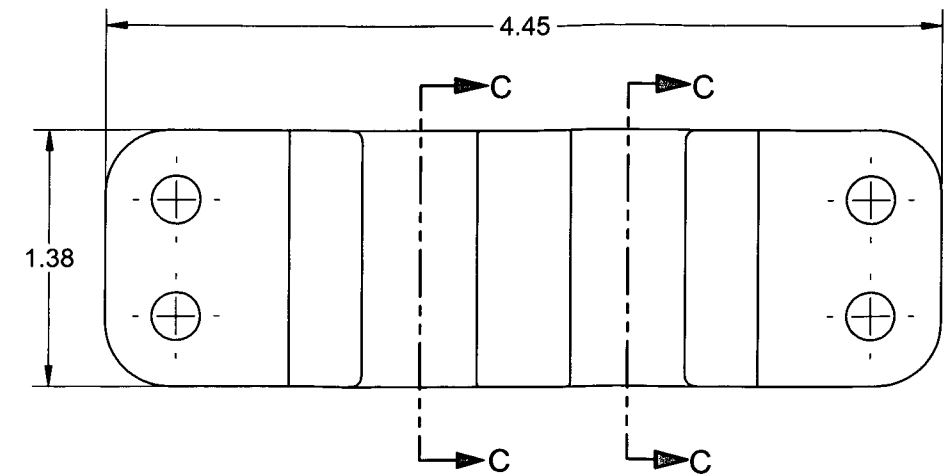
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.	al	D3910	SHEET 3 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	TH	X-TUBE LUG (350)	NTS
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8 7 6 5 4 3 2 1

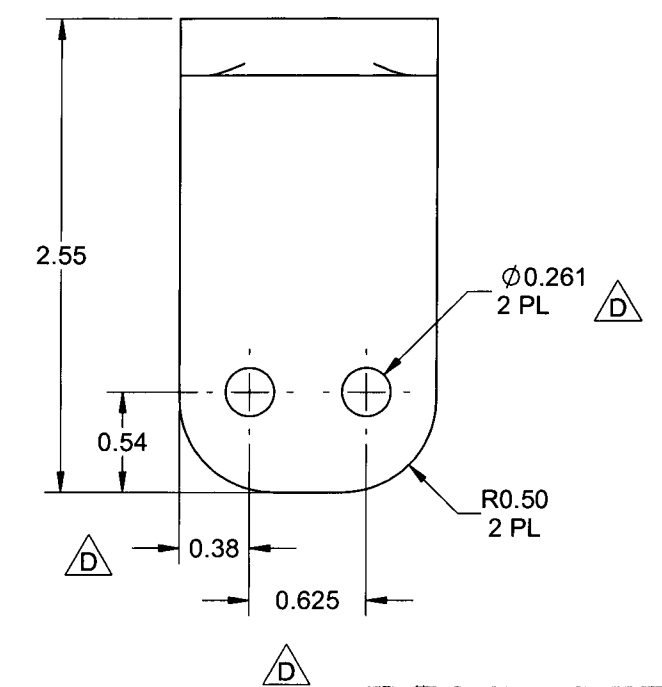


ROUND EDGE
R0.06 MIN - 0.10 MAX
2 PL




SECTION C-C



D3910-5 X-TUBE LUG



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2013-09-23

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	A.P.	DRAWING NO.	REV. D
MFG. APPR.		D3910	SHEET 4 OF 4
APPROVED		TITLE	SCALE
DE APPR.		X-TUBE LUG (350)	NTS
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8 7 6 5 4 3 2 1